



# CHECKING AND REPLACING RELAY CONTROL BOARD

**Step 1 - Power down machine**

**Step 2 - Remove top panel.**

**Step 3 – Check connections on relay PCB.**

- Check all harness connections. Look for loose wires in the harness, and for corrosion or buildup on terminals.

**Step 4 – Removing/ replacing relay PCB.**

- Remove all harnesses from relay PCB.
- The relay is held in to place by plastic retainer clips. Unclip each retainer clip to remove relay PCB .
- Reinstall the PCB board in reverse order.

