

CHECKING AND REPLACING RELAY CONTROL BOARD

Step 1 – Power down machine.

Step 2 – Remove top panel.

Step 3 – Check connections on relay PCB.

- Check all harness connections. Look for loose wires in the harness, and for corrosion or buildup on terminals.

Step 4 – Removing/ replacing relay PCB.

- Remove all harnesses from relay PCB.
- The relay is held in to place by plastic retainer clips. Unclip each retainer clip to remove relay PCB .
- Reinstall the PCB board in reverse order.

