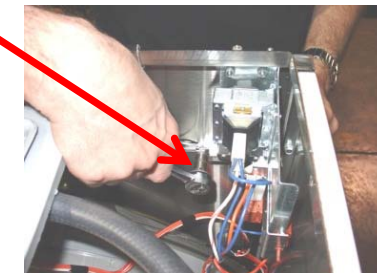
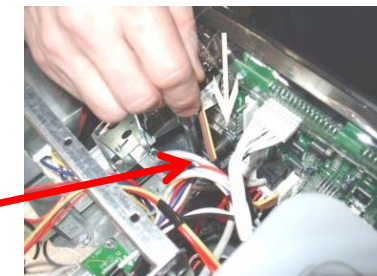




DEXTER.
LAUNDRY

Adjusting The Dexter Washer Door Lock Assembly

- Remove the top panel of the machine
- Using a phillips screwdriver, remove the (4) soap dish screws. Then turn the key(#6324) to the unlocked position and carefully pry the top panel loose from the alignment posts.
- Remove the (2) 5/16 screws from inside the front panel which fasten the panel to the front escutcheon. The front panel of the machine can now be removed.

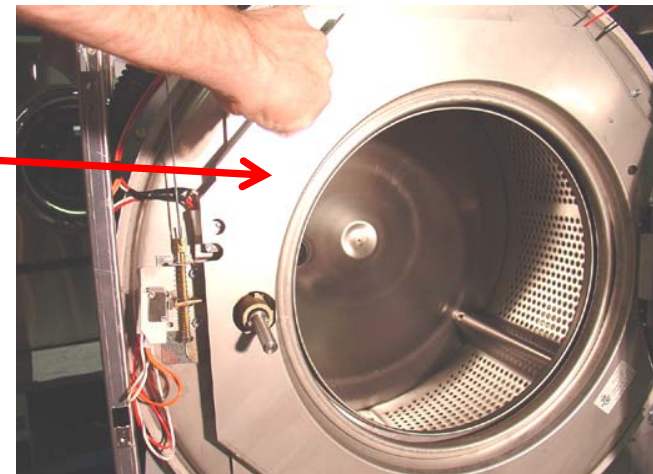




DEXTER.
LAUNDRY

Adjusting The Dexter Washer Door Lock Assembly

- Close the door of the machine to check the hinge switch. 2 to 3 inches before door gasket seats at the tub, the flat point located on the door hinge makes contact with the switch actuator.
- The door hinge switch is mounted to the back side of the door masking ring. The wire leads to the hinge switch are long enough to place the masking ring on top of the machine. The door lock assembly can now be accessed.

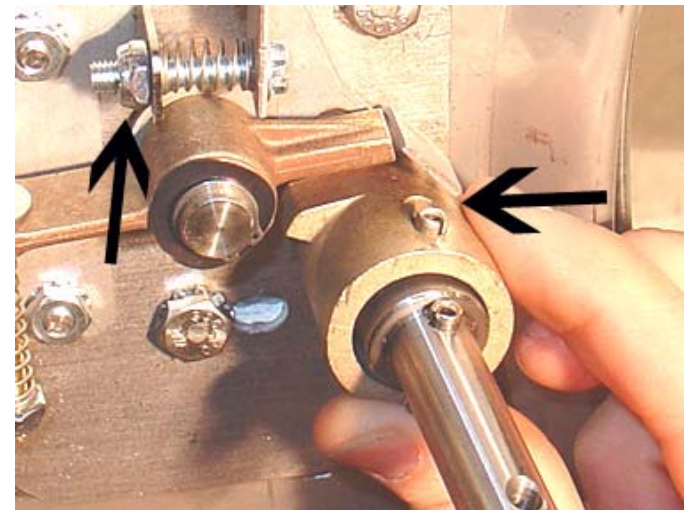
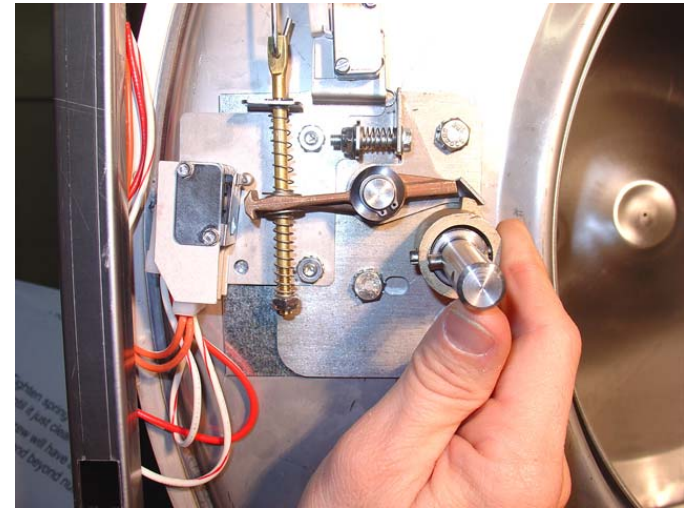




DEXTER.
LAUNDRY

Adjusting The Dexter Washer Door Lock Assembly

- **NOTE:** This adjustment example will be shown using an extra door cam. (shown in the pictures)
- Set door cam over door pin. (close the door)
- Tighten the spring screw on the switch actuator arm until it just clears the outer dimension of the door cam.

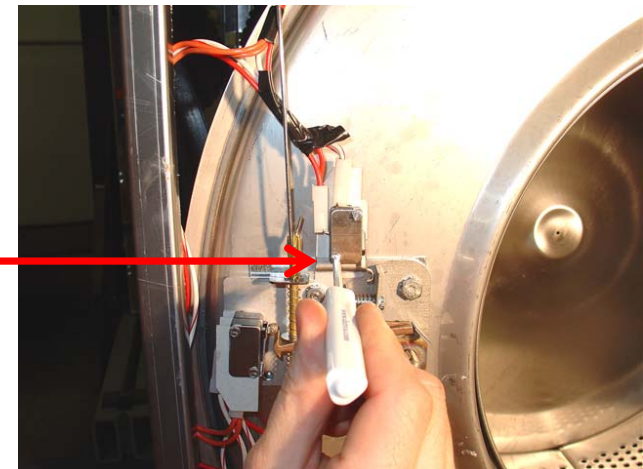
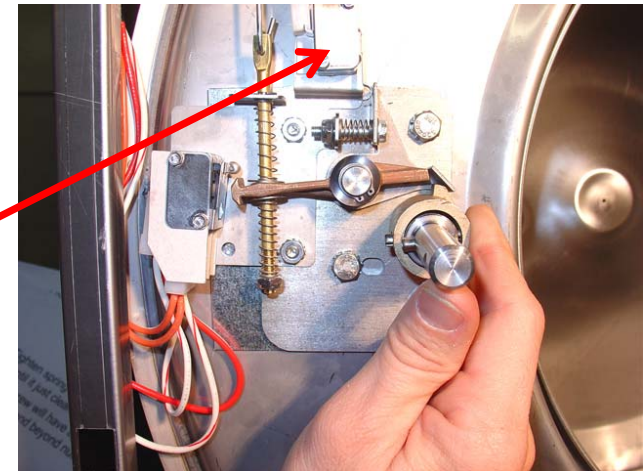




DEXTER.
LAUNDRY

Adjusting The Dexter Washer Door Lock Assembly

- The latching switch and the piggyback lock sensing switches have a slotted mount for easy adjustment.
- Check that the latching switch engages by closing the door and moving the handle into the locked position. The latching switch should click when the door handle is about $\frac{1}{2}$ an inch from the full 6 o'clock, latched position. If not, loosen the lower screw of the latching switch. (the upper screw may need to be loosened also)
- With the door closed and latched, Swivel the latching switch until it just clicks closed. Turn the loading door handle down and check for clicks again.

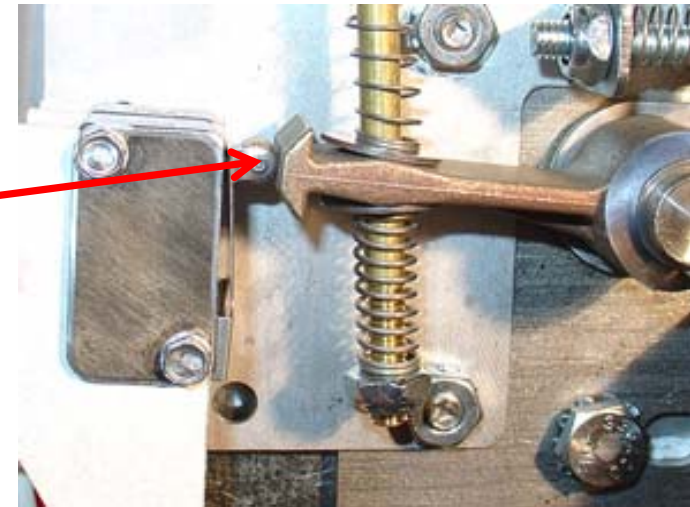
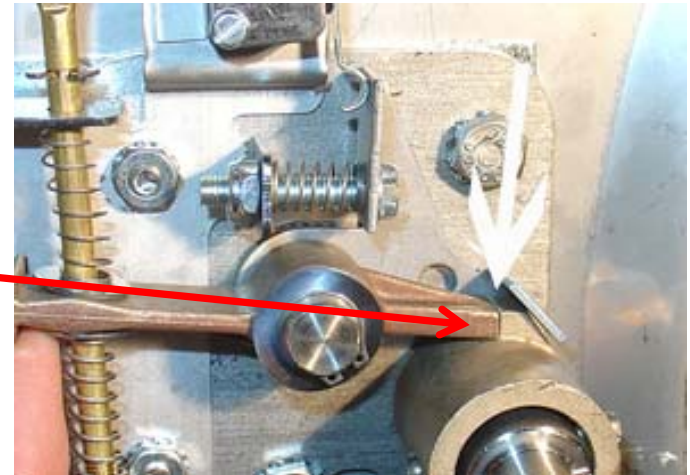




DEXTER.
LAUNDRY

Adjusting The Dexter Washer Door Lock Assembly

- With door locked and the cam lobe engaging the latching switch mechanism, raise the locking pawl. Check that the locking pawl seats in front of the cam lobe.
- With the door closed and latched, pull in and engage the door solenoid in the upper panel. Check that the pawl is in the fully raised position so that the (2) piggyback lock sensing switches are now closed. The single roller switch actuator cannot touch the switch body but should be no more than .040 away when pawl is raised to a full up position. The pawl should be centered on the actuator roller.





DEXTER.
LAUNDRY

Adjusting The Dexter Washer Door Lock Assembly

- To stop an F1, loosen the 3/16 nut at the top of the latching switches, push the piggyback lock assembly to the right and retighten the nut.

