



Changing Diaphragms On The Water Valve

Step 1 – Shut off power to machine.

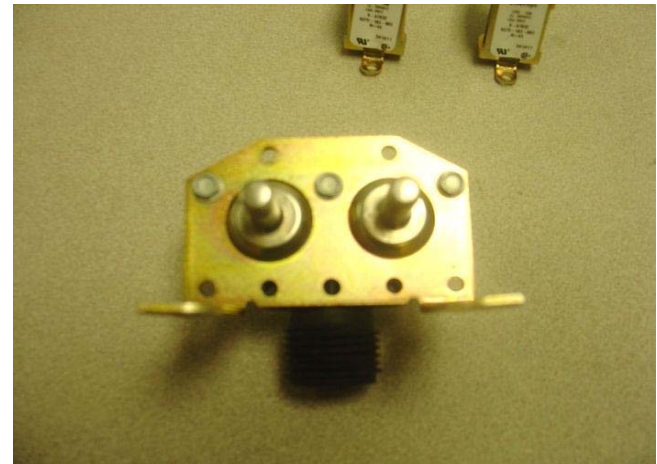
Step 2 – Shut off BOTH water supplies.

Step 3 – Remove water valves

- Disconnect wiring harness and supply lines from water valves.
- Remove (2) 5/16 screws fastening each water valve to rear channel.

Step 4 – Remove coils from water valves.

- Remove (2) screws holding water valve coils.
- Lift coils from solenoid guides to remove coils from valve assembly.
- Remove (3) screws from mounting plate, remove mounting plate from valve body.





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Step 5- Remove solenoid guides

- Remove solenoid guides, be careful not to lose the actuator or actuator springs from inside the solenoid guide.

Step 6- Remove diaphragms

- Remove diaphragms from valve body.
- Clean Valve body before installing new diaphragms.
- Reinstall the diaphragms (**9118-049-001**) in reverse order.
- Reassemble water valves in reverse order and reinstall to machine.
- Hook up water supplies and check for leaks.

